

In the Claims:

Please amend the claims as follows:

Sub D17  
 14. (Twice Amended) A method for making microcomponents exhibiting microreliefs of an optical quality, comprising:

C1  
 8  
 -making a microrelief for each microcomponent by mechanical machining of the substrate, the mechanical machining comprising moving at <sup>a</sup> least one tool translationally and parallel to the substrate, [the mechanical machining not carried out through the thickness of the substrate;] and

- cutting out the microcomponents in the substrate such that the individual microcomponents or groups of microcomponents are separated from each other.

C1  
 C/2  
 16. (Twice Amended) A method according to Claim 14, wherein making a microrelief is performed to an extent of the microrelief being optically polished.

C1  
 C/3  
 21. (Twice Amended) A method according to Claim 14, wherein the microprisms are made by a V profile abrasive blade.

Please add claim 27

C2  
 Sub D27  
 27. A method for making microcomponents exhibiting microreliefs of an optical quality, comprising: